



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB23030169
Job Sheet 199639



Part No: RB23030169

Job Qty: 2 pcs

Part Name: Guide



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/29/19

Job Tracking No:

Created By: Chantal Lavoie

Due Date: 11/5/19

Type: SOLD

Description:

Note: DWG RB23030169 Rev 1 IPP Rev. A 19.08.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	2 pcs	11/5/19	11/5/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	2 pcs	11/5/19	11/5/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S230741



Part: RB23030169

Job No: 199639

Serial No/Batch: S230741

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 11/11/19

Plex 8/29/19 7:28 AM Dart.Lavoie.Chantal

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	2 pcs	11/5/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
130	Packaging 3-1 - Stock - B4B	2 pcs	11/5/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
140	QC 21 - SA	2 pcs	11/5/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70

Part Op 100 - -Issue P/O to METEC; P/O _____ -Manufacture RB23030169 as per DWG. -Certificate of Conformity is required

Descriptions: required

110 - Certificate of Conformity is required

120 - QC6- All purchased or subcontracted products

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB23030169P	GUIDE	2 pcs (1 ea)	100-Purchasing	5230740

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB23030169P	2	0	0

Part Specifications

Specifications could not be found.

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044374



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Waltz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044374

PO Date: 8/29/19

Due Date: 11/5/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

E-MAILED
AUG 29 2019

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments: QUOTE NO.6305

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	199638	RB23008710P			Fixture Gas Producer Rotor C40-C47	Firmed		11/5/19	2 pcs	0 pcs	2 pcs	\$285.50/pcs	\$571.00
						XZ			NOV 04 2019				
2	199639	RB23030169P			GUIDE	Firmed		11/5/19	2 pcs	0 pcs	2 pcs	\$148.00/pcs	\$296.00
						XZ			NOV 11 2019				
3	199640	RB23032992P			ACCELEROMETER MOUNTING BRACKET	Firmed		11/5/19	2 pcs	0 pcs	2 pcs	\$435.00/pcs	\$870.00
						XZ			NOV 11 2019				
4	199642	RB6795985P			WRENCH-POWRE TURBINE SHAFT BALL BEARING RETAINING NUT	Firmed		11/5/19	2 pcs	0 pcs	2 pcs	\$695.00/pcs	\$1,390.00
						XZ			NOV 11 2019				
5	199643	RB6886204- AP			Bleed Valve Wedge, Compressor	Firmed		11/5/19	2 pcs	0 pcs	2 pcs	\$167.00/pcs	\$334.00
						XZ			OCT 23 2019				
6	199644	RB6895538P			PRESS-GAS PRODUCER TURB ROT	Firmed		11/5/19	2 pcs	0 pcs	2 pcs	\$2,345.00/pcs	\$4,690.00
						XZ			NOV 11 2019				
7	199645	RB6897875P			Fuel Nozzle Holding Fixture	Firmed		11/5/19	2 pcs	0 pcs	2 pcs	\$2,420.00/pcs	\$4,840.00
Grand Total:													\$12,991.00

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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044374



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an Integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 8/29/19 9:20 AM Dart.Lavoie.Chantal

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Shipment No: 26086	Customer Code: DART
Shipment Date: 04-Nov-2019	Phone: (613) 632-9577
Ship Via: Pick up at METEC	PO Number: POHB044374
Order Number: 4163	
Order Date: 09/03/2019	Terms: Net 60 Days

Quantity								
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
2	2	2	0	0	EA	DART-RB23030169P GUIDE	1	4163-02

RECEIVED
 NOV 08 2019
 DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
 Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
2	DART-RB23030169P	GUIDE	1	HB044374

MATERIAL: supplied by METEC

DAS
68
9-89

We hereby certify that the above parts were made in conformance with applicable drawings.

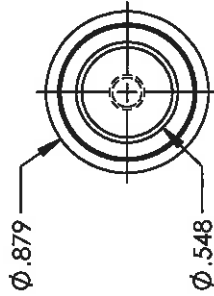
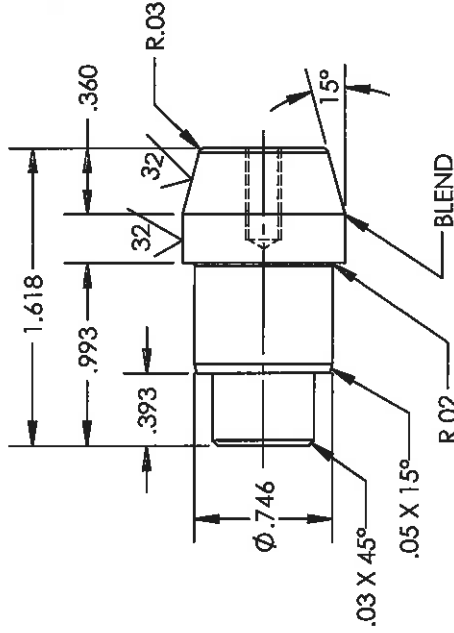
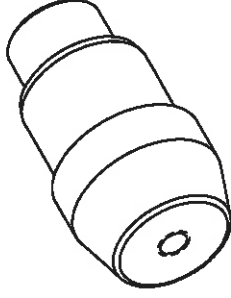
METEC Metal Technology Inc.

Eric Dewar

Vankleek Hill, November 4, 2019

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
1	CHD MATERIAL WAS 1018 IS SP.	6/18/2014	DJN RJC



10-32 UNF .50

ENGRAVE T/N
HIDDEN LINES
REMOVED FOR
CLARITY



GUIDE

TITLE		DWG NO.		REV	
		RB23030169		1	
MATERIAL		DRAWN BY:		PERRITT	
UNLESS OTHERWISE SPECIFIED		APPROVED		2 Well	
DIMENSIONS ARE IN INCHES		HEAT		BLACK OXIDE	
XXX ± .005		FRACTIONS ± 1/32		SPEC	
XX ± .01		ANGLES ± .5°		USED ON MODEL	
X ± .1		1. BREAK ALL SHARP EDGES .016 x 45°		ROLLS ROYCE 250	
OR .016R		2. DIMENSIONAL LIMITS APPLY AFTER PLATING		4/26/2010	
SCALE		1:1		DATE	
				SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-01	1	GUIDE	SP	Ø1 X 1-3/4	